

**DYWIDAG Multistrand Anchors**





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## DYWIDAG Multistrand Anchor System

### General Notes

DYWIDAG Multistrand Rock and Soil Anchor System is based on the proven prestressing technology of the DYWIDAG Post-Tensioning System and decades of experience in anchor technology. The system is extremely versatile and can be adapted to meet almost any project requirement. Because of their small bending radius, strand anchors can easily be coiled to fit on trucks and are well suited for installation where work space is limited.

### Advantages

- Little space required during transport, storage and installation when coiled in the factory
  - Sturdiness against damage ensured through flexibility
  - Double corrosion protection is supplied for permanent anchors
  - Easy installation due to relatively low weight
  - Practically no limitation of the working load due to an optional number of strands
- Consistent high quality product due to internal supervision of production
  - Each strand is opened, coated with corrosion inhibitor, then closed and inserted in individual sheaths prefilled with corrosion inhibitor
  - Pre-fabricated in the factory, minimising assembly time and labour costs on the job site.



# DYWIDAG Multistrand Anchor System

## DYWIDAG Multistrand Anchor - Double Corrosion Protection (DCP)

DCP Anchors are used for permanent applications in aggressive or uncertain environments.

Corrugated polyethylene (PE) sheathing covers both the bond and free stressing lengths. The bottom of the sheathing is sealed with an end cap, the top fits inside a grease-filled steel pipe that is welded to the underside of the plate.

Within the bond length, the strands are bare and separated by installing internal spacers to ensure bond to the surrounding grout. Within the free stressing length, each strand is greased and individually sheathed in order to ensure that it is free from the

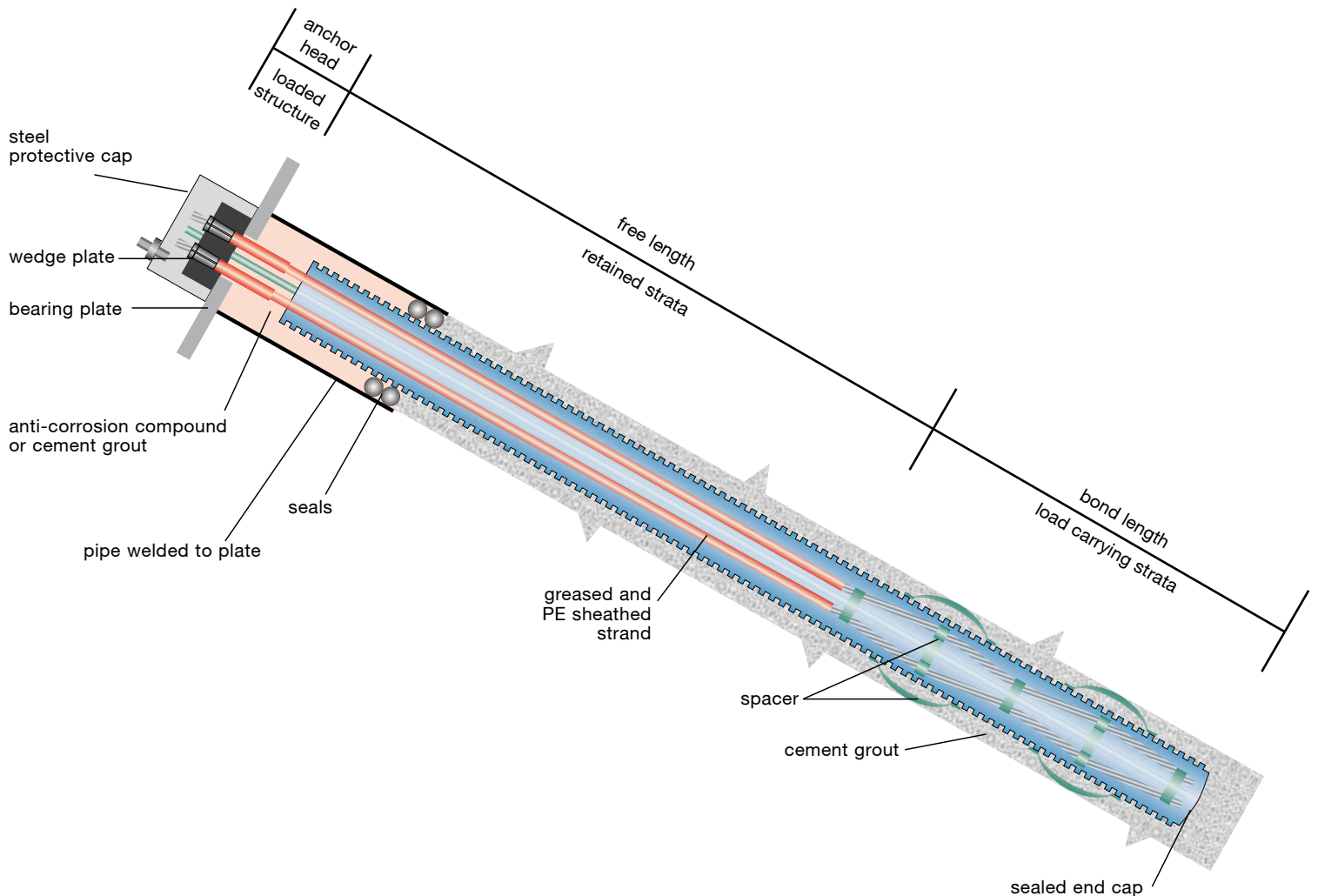
surrounding grout to allow for tensioning of the anchor. This is achieved in the factory by opening every individual wire of a single strand, passing them through a hot-grease chamber, closing the strand by re-winding it and finally inserting the greased strand into a grease-filled PE tube. This ensures that there is no void and therefore no corrosion ingress.

The anchor head consists of a bearing plate that transfers the anchor loads to the rock or structure, a wedge plate with tapered holes and 3-part wedges that grip onto the strands. During tensioning the strands are pulled simultaneously with a multistrand hydraulic jack, resulting in the strands stretching within the free length.

When the desired load is achieved, the wedges are pushed against the wedge plate, the tensioning jack is released and the wedges grip on the strands as they are drawn into the tapered wedge plate holes.

Hot-dipped galvanised steel protective caps are placed over the wedge plates after tensioning.

All DYWIDAG multistrand jacks are self-centering by bearing directly on a locating ring that is machined on the wedge plates. This is to prevent wire breakage due to misalignment and also reduces wedge seating losses.



## DYWIDAG Multistrand Anchor Properties

### Extra High Tensile Strand

Number of Strands	5	7	9	12	15	19	22
Area (mm <sup>2</sup> )	715	1,001	1,287	1,716	2,145	2,717	3,146
Weight (kg/m)	5.61	7.85	10.10	13.46	16.83	21.32	24.68
Yield (kN)	1070	1,498	1,926	2,568	3,210	4,066	4,708
UTS (kN)	1,305	1,827	2,349	3,132	3,915	4,959	5,742

Note: Other strand quantities available upon request.

## DYWIDAG Multistrand Anchor Hardware Dimensions

Number of Strands		5	7	9	12	15	19	22
Bearing Plate	W (mm)	260	300	340	390	420	470	500
	T (mm)	36	40	45	50	55	65	70
Pipe Sleeve	OD (mm)	152.4	152.4	152.4	177.8	177.8	177.8	203.2
	L (mm)	350	350	450	450	550	550	550
Corrugated Sheathing	OD (mm)	125	125	125	150	150	150	150

Note: Other strand quantities available upon request.

# DYWIDAG Multistrand Anchor Equipment

## Tensioning of DYWIDAG Multistrand Anchors

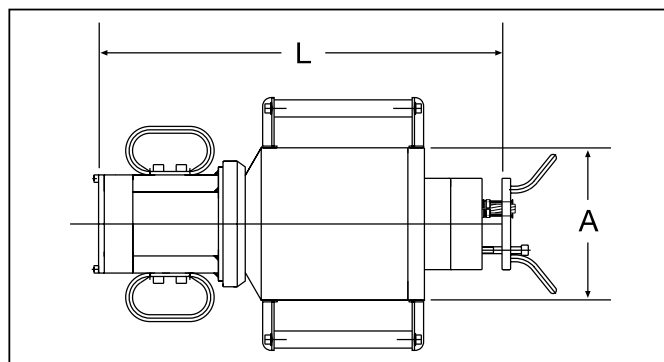
All jacks are calibrated with their respective pressure gauges. For installation and stressing efficiency, most DYWIDAG jacks for multistrand anchors are equipped with internal strand guide tubes and automatic strand gripping and releasing devices.

These features make jack installation a fast, one-step operation with small wedge seating loss.

For safety, all jacks feature a check valve which holds the pressure in the unlikely event of hydraulic failure.

For reliability, the jacks are equipped with a special plate for seating all wedges simultaneously.

## DYWIDAG Strand Anchor Jacks



Jack 1,500 kN

Jack Type	Length L (mm)	O. D. A (mm)	Stroke (mm)	Piston Area (cm <sup>2</sup> )	Capacity (kN)	Weight (kg)
1,100 kN	720	267	150	235.6	1,200	81
1,500 kN	870	336	250	302.4	1,500	125
HOZ 3,000	1,200	385	250	508.9	3,053	400
HOZ 5,400	1,462	482	250	894.6	5,367	600

### Strand: Super Grade and extra High Tensile

No. of strands	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
1,100 kN	●	●	●	○	○	○															
1,500 kN	○	○	○	●	●	●															
HOZ 3,000							●	●	●	●	●										
HOZ 5,400												●	●	●	●	●	●	●	●	●	●

● Standard ○ Optional

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